

# Micro-fabrication of field deployable quantum sensors



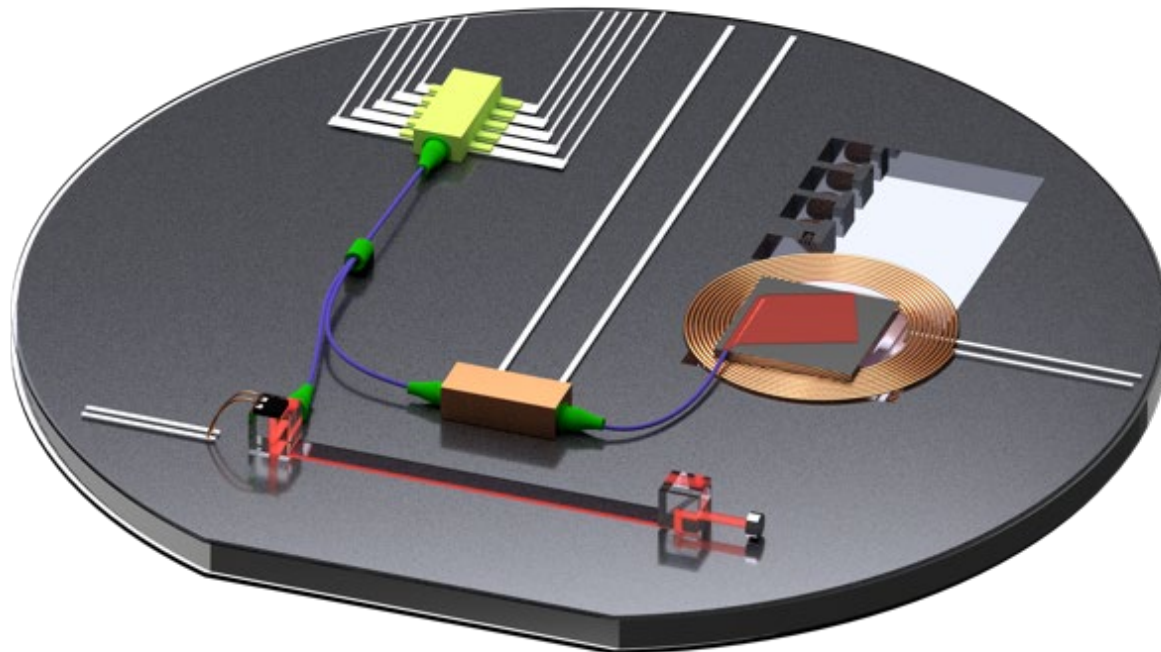
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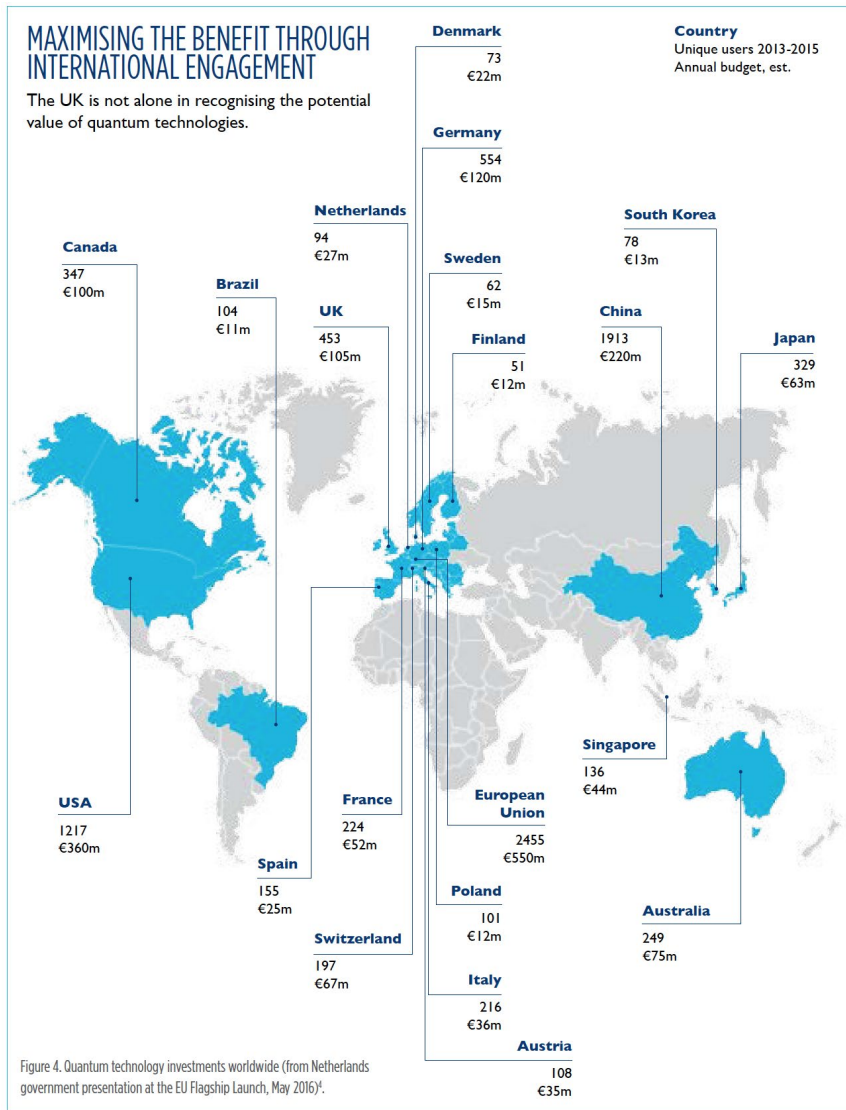
Living Planet Symposium

Bonn, Germany

May 2022

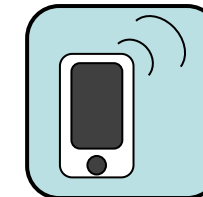
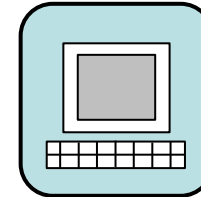
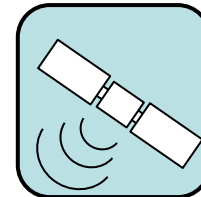
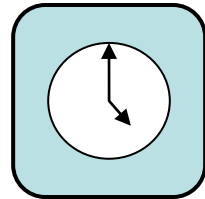


# Importance of Quantum Technology



## Examples of quantum technology

- Atomic clocks
- Atomic interferometers
- Quantum computing
- Quantum communication
- ...



## Application for miniature atomic clocks

- Global Navigation Satellite Systems } ○ Physical height reference system
  - Gravimetry
  - Telecommunications
  - Time stamping
  - ...
- Early warning systems
  - Civil engineering
  - Earth observation

# Importance of Quantum Technology

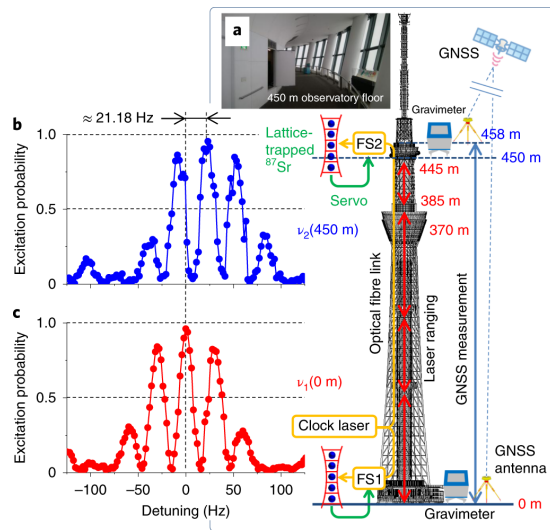


State of the art atomic clocks, now measuring uncertainty to 1 part in  $10^{-20}$

0.00000000000000000001

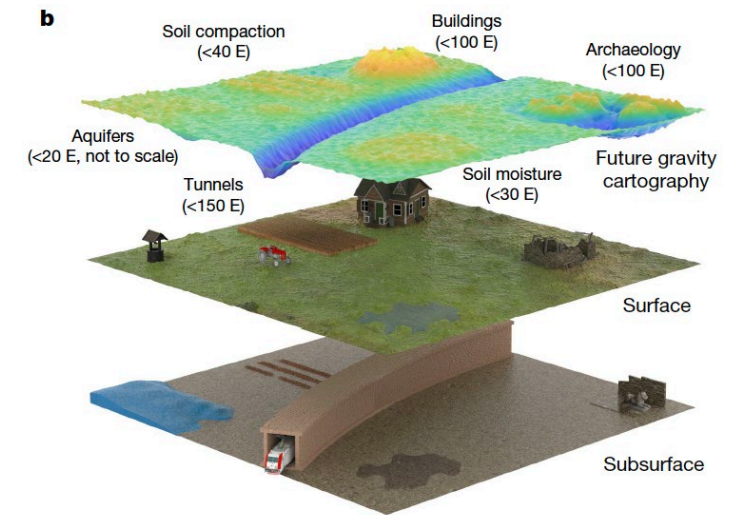
At this level clocks are open to measurement of gravitational redshift

Sensitivity of atomic sensors can be utilised for gravimetry



**Article**  
**Resolving the gravitational redshift across a millimetre-scale atomic sample**  
<https://doi.org/10.1038/s41586-021-04349-7> Tobias Bothwell<sup>1,2</sup>, Colin J. Kennedy<sup>1,2</sup>, Alexander Aeppli<sup>1</sup>, Dhruv Kedar<sup>1</sup>, John M. Robinson<sup>1</sup>, Eric Oelker<sup>1,3</sup>, Alexander Staron<sup>1</sup> & Jun Ye<sup>1,2</sup>  
 Received: 24 September 2021  
 Accepted: 13 December 2021

Takamoto, M., Ushijima, I., Ohmae, N. *et al.* Test of general relativity by a pair of transportable optical lattice clocks. *Nat. Photonics* **14**, 411–415 (2020).



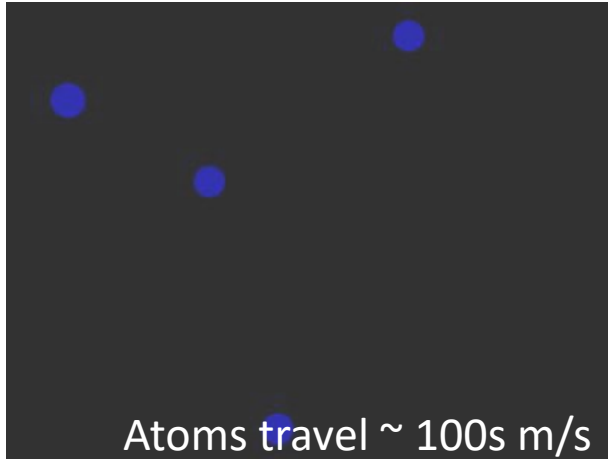
Stray, B., Lamb, A., Kaushik, A. *et al.* Quantum sensing for gravity cartography. *Nature* **602**, 590–594 (2022).

**The accuracy and precision of these measurements comes from using cold-atoms at their core**

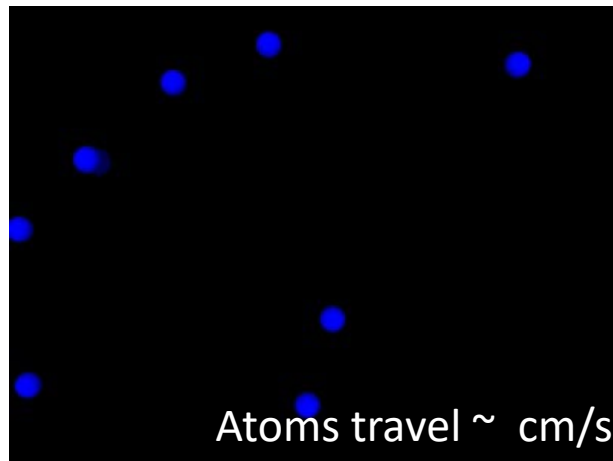
# Cold Atom Quantum Technology



## Thermal atoms

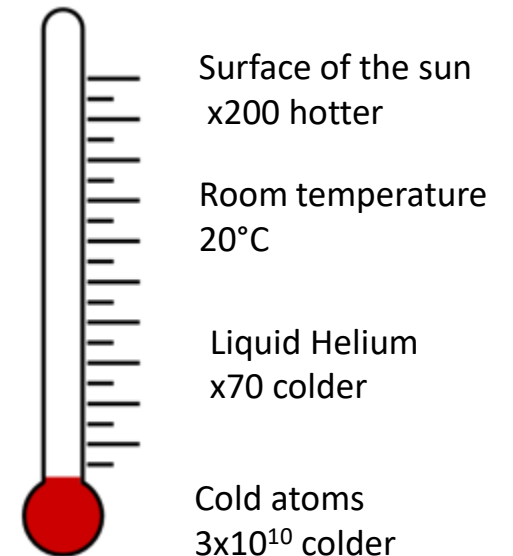
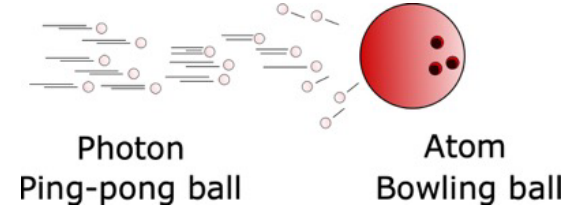


## Cold atoms



- Cold atoms are achieved from laser cooling down to micro-Kelvin temperatures
- Using photon momentum kicks, we take energy away from the atoms, making them slower and colder
- Orthogonal lasers used in 3 dimensions

## Laser cooling



# Importance of Chip-Scale Quantum Technology

## Commercial atomic clocks



### Thermal atoms

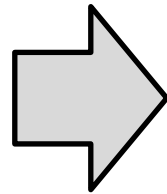


Commercial vapor cell clock

16 cm<sup>3</sup> <sup>1</sup>

125 mW

<1x10<sup>-11</sup> @ 1000s



University of Strathclyde

Experimental Quantum  
Optics and Photonics Group

-

Compact Components  
Team

Micro-fabricated systems  
with the benefits of cold-  
atom stability and  
precision

### Cold atoms

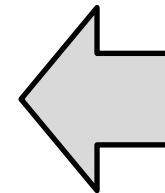


Commercial cold-atom clock

682000 cm<sup>3</sup> <sup>2</sup>

200 W

<9.5x10<sup>-15</sup> @ 1000s



**x42625 larger than CSAC**

- Unperturbed sample
- Accurate and precise
- Long interrogation times
- **Miniaturization required**

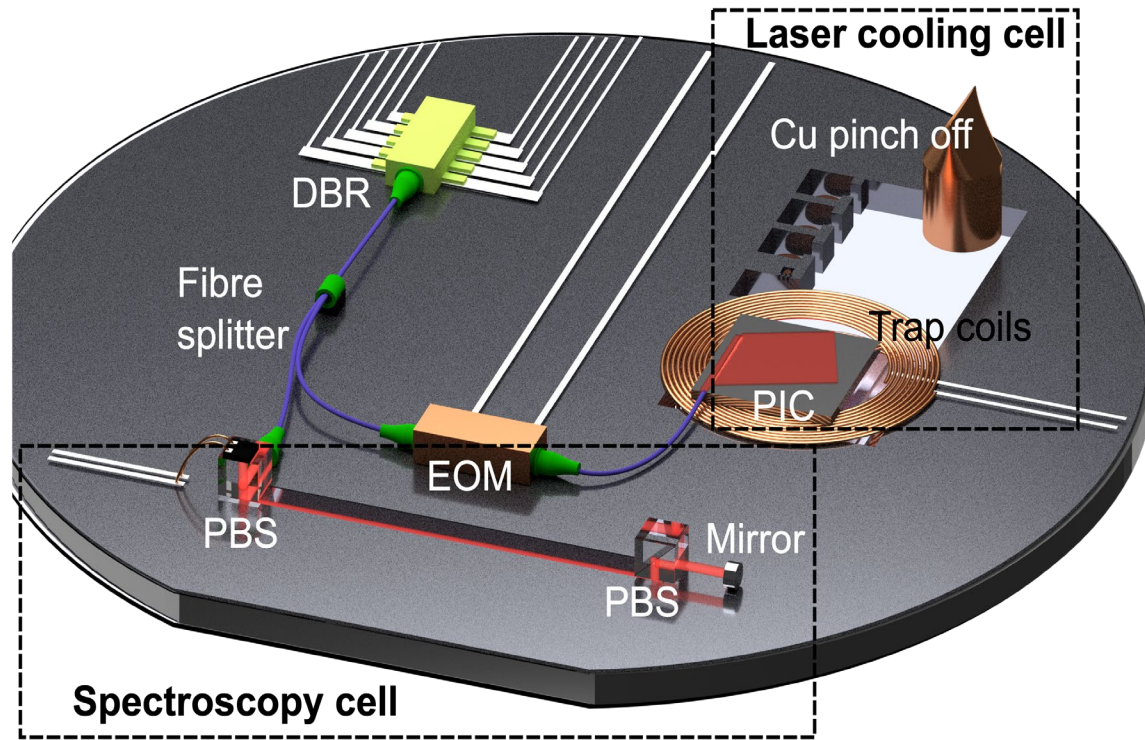
- Fast duty cycle for probing
- Readily available technology
- **Buffer gas systems**
- **Paraffin coated cells**

1 - <https://www.microsemi.com/product-directory/clocks-frequency-references/3824-chip-scale-atomic-clock-csac>

2 - [https://www.muquans.com/images/stories/muquans\\_muclock.pdf](https://www.muquans.com/images/stories/muquans_muclock.pdf)



# Importance of Chip-Scale Quantum Technology



## Vision for a fully integrated, cold-atom sensor

- Micro-machined vapour cell technology
- Micro-fabricated laser cooling components
- Mass producible, reproducible device

## Key reason for chip-scale

- Mass producible – Lower cost for applications requiring reproducible sensor arrays
- Robust – Fully bonded components reduce damage risk for in field applications
- Low SWaP – Better suited to rocket launch (low size, weight) and satellite longevity (power consumption)

# Technology development

## Fully integrated cold atom platform



# Chip-scale cold-atom vacuum cells

Micro-fabricated vacuum cells



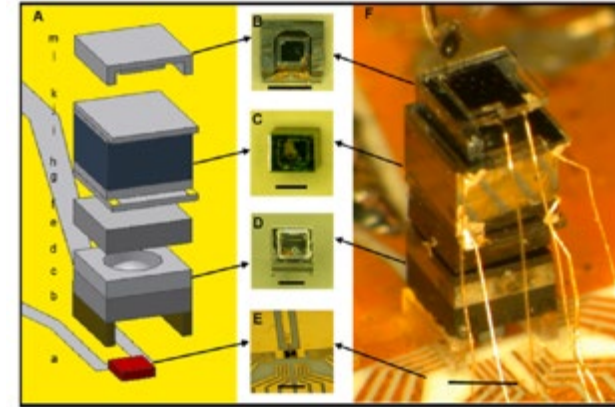
## MEMS (Micro-electro-mechanical-systems) vapour cells

- Micro-fabrication of silicon body – Customizable
- Wafer glass-silicon-glass stack - Simple
- Silicon fabrication – mass producible

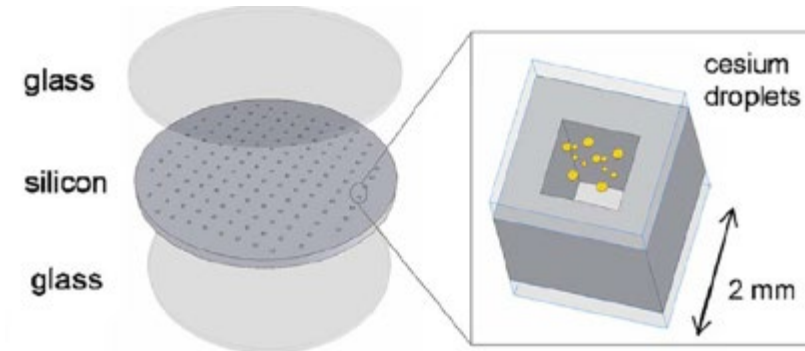
## Can this technology be directly transfer to cold atoms?

- Typical deposition methods produce background gasses and contaminants
- Cell pressure environment rapidly degrades due to helium permeation through glass windows
- Total background pressure  $P > 10^{-6}$  mbar

## How do we make MEMS compatible with cold atoms?

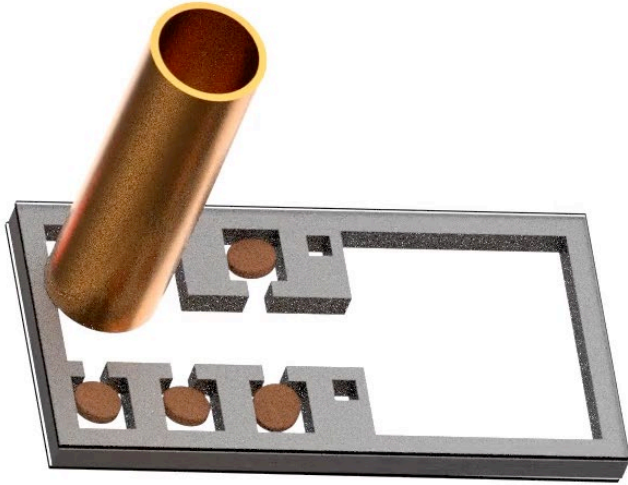


J. Kitching, "Chip-scale atomic devices", Appl. Phys. Rev. 5 (2018)



L. -A. Liew, et al, Proceedings of Eurosensors (2007)





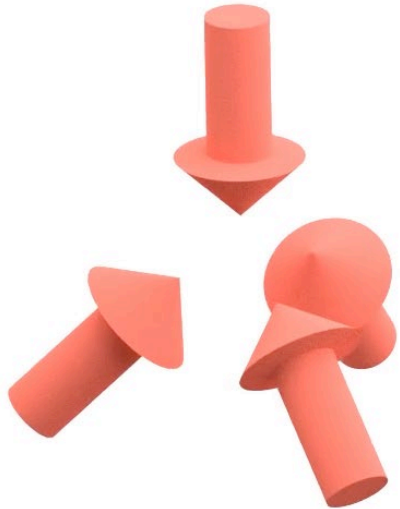
1. Bond glass to the lower silicon frame
2. Deposit alkali source and non-evaporable getters into the frame
3. Bond upper glass wafer to the silicon. This wafer has a hole and tube that is connected to a vacuum pump to achieve  $\sim 10^{-8}$  mbar inside the cell
4. An alkali background is dispensed, and a 6-beam retro MOT is aligned within the cell
  - $1/e^2$  diameter of 4mm, 1.5mW in each arm
  - Atom number of  $6 \times 10^5$

First demonstrated in the group of John Kitching

- A. Dellis, et. al., "Low helium permeation cells for atomic microsystems technology" *Opt. Lett.* **41**, 2775-2778 (2016)
- J. P. McGilligan, et. al. "Laser cooling in a chip-scale platform" *Appl. Phys. Lett.* **117**, 054001 (2020)
- R. Boudot, J. P. McGilligan, et al. *Scientific Reports*, **10**, 16590, (2020)

# Chip-scale cold-atom vacuum cells

The grating magneto-optical trap



- The micro-fabricated vacuum cell can be miniaturized further from 6 beam MOT

$$N_{\text{beams}} = N_{\text{dimensions}} + 1 \rightarrow 3D + 1$$

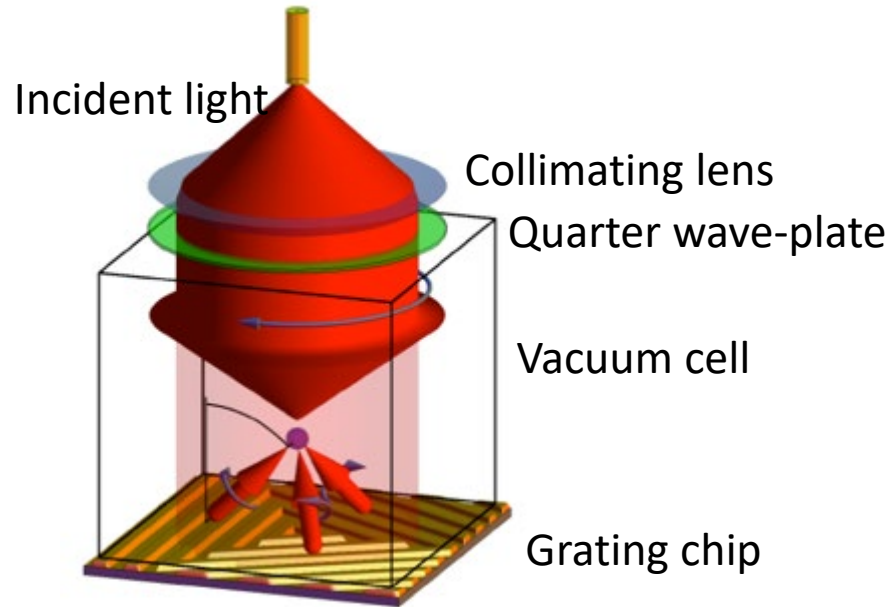
- The grating diffracts a single incident beam at an angle relative to grating period

$$\text{Bragg condition: } n\lambda = d\sin(\theta)$$

- Reduces the optical footprint and is now fully a microfabricated package

# Chip-scale cold-atom vacuum cells

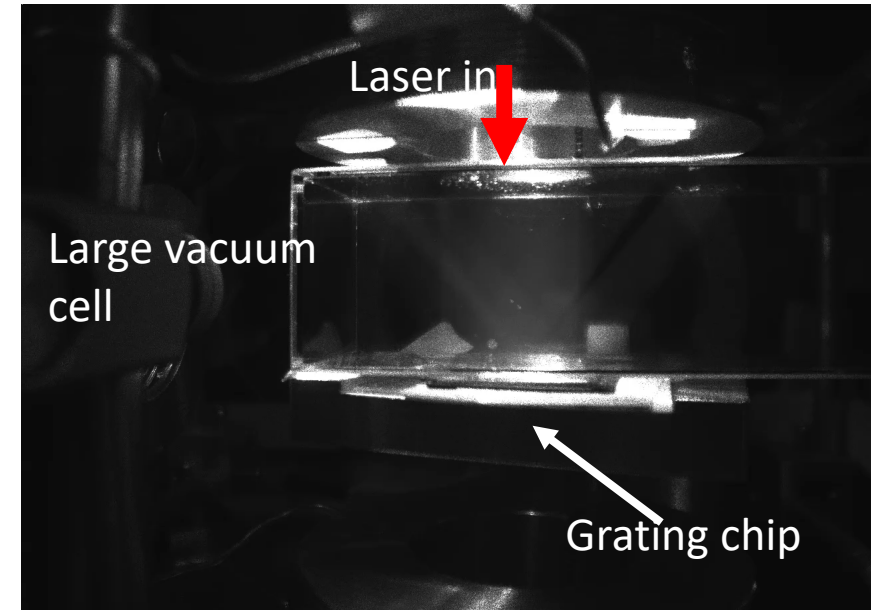
The grating magneto-optical trap



100 nm Al top layer



Silicon wafer etched with e-beam lithography

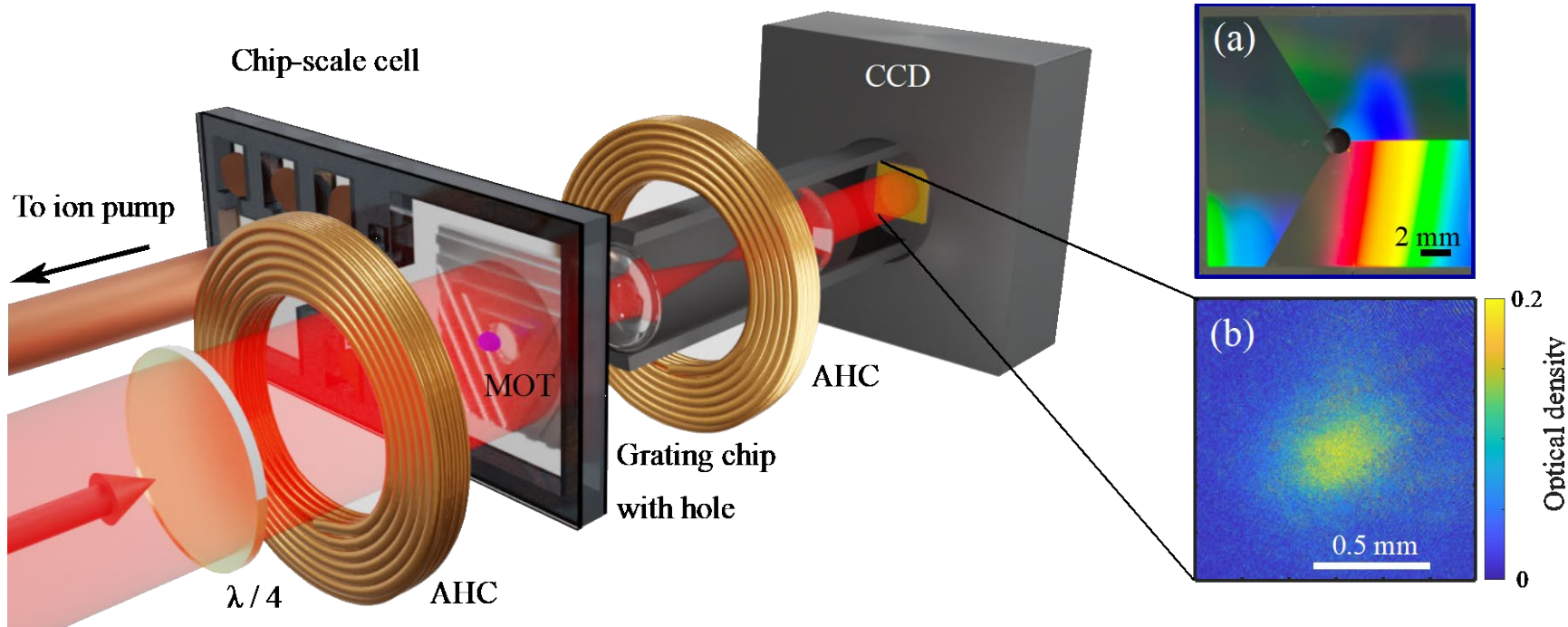


First demonstrated in the group of Erling Riis

- M. Vangeleyn, et. al. "Laser cooling with a single beam and a planar diffractor" *Opt. Lett.* **35**, 3453-3455 (2010)
- C. C. Nshii, et. al. "A surface patterned chip as a strong source of ultracold atoms" *Nature Nano.* **8**, 321-324 (2013)
- J. P. McGilligan, et. al. "Diffraction grating characterization for cold atom experiments" *JOSA B* **33** (2016)

# Chip-scale cold-atom vacuum cells

A micro-fabricated cold-atom platform



- A central hole is cut in the grating chip as an imaging axis
- Comparable atom number to our larger apparatus,  $N_{\text{Atoms}} \sim 10^5$
- Larger atom numbers are achievable with our thicker silicon cells

(Important: Clock instability  $\propto \frac{1}{\sqrt{N}}$  )

# Technology development Part 2

## On-chip laser frequency stabilisation



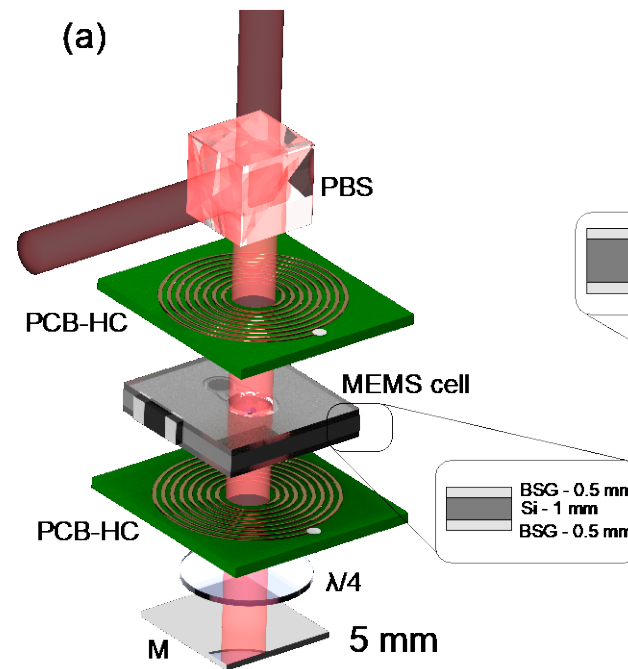


# Micro-fabricated vapour cells

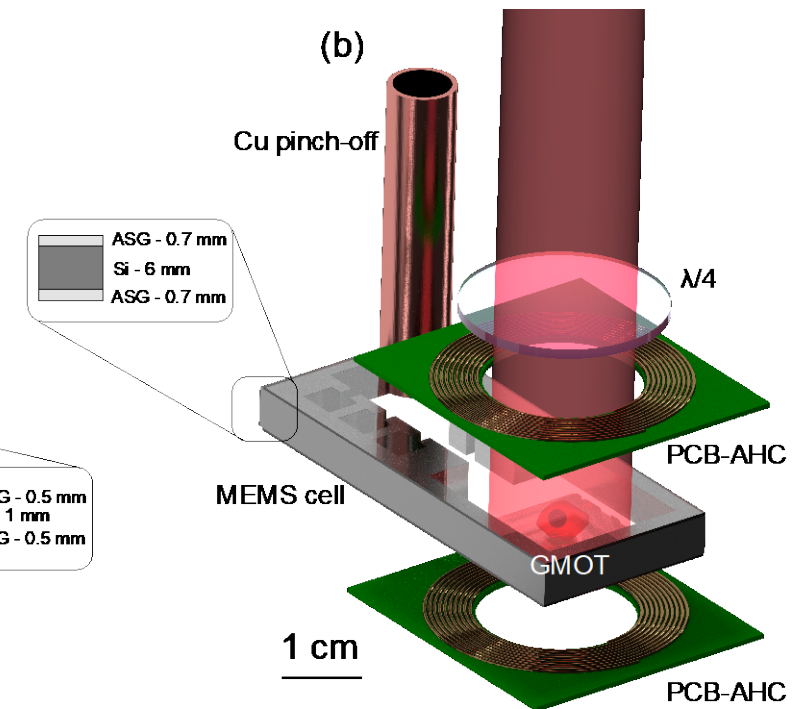
## Fully chip-scale locking and cooling package

- Laser used for cold atom system is frequency stabilised in a planar stacked, chip-scale package with saturated absorption spectroscopy
- 2 mm total height cell is sandwiched between printed circuit board (PCB) coils to shift the atomic frequency and laser lock point when required
- Total amalgamated package can be reduced to a working volume on the order of  $\text{cm}^3$

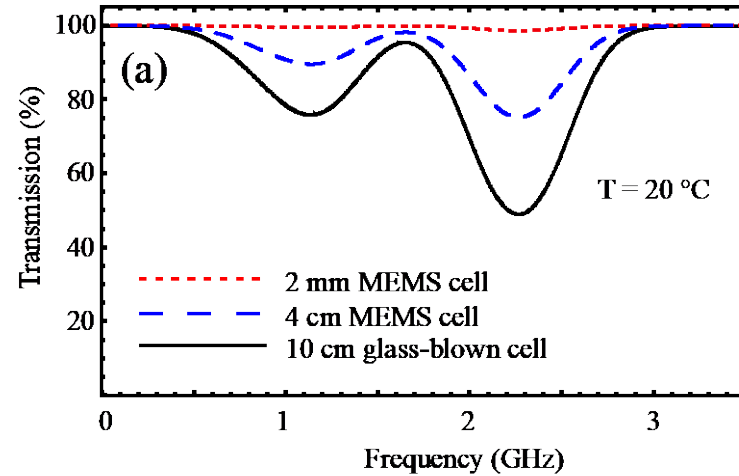
### Laser locking chip stack



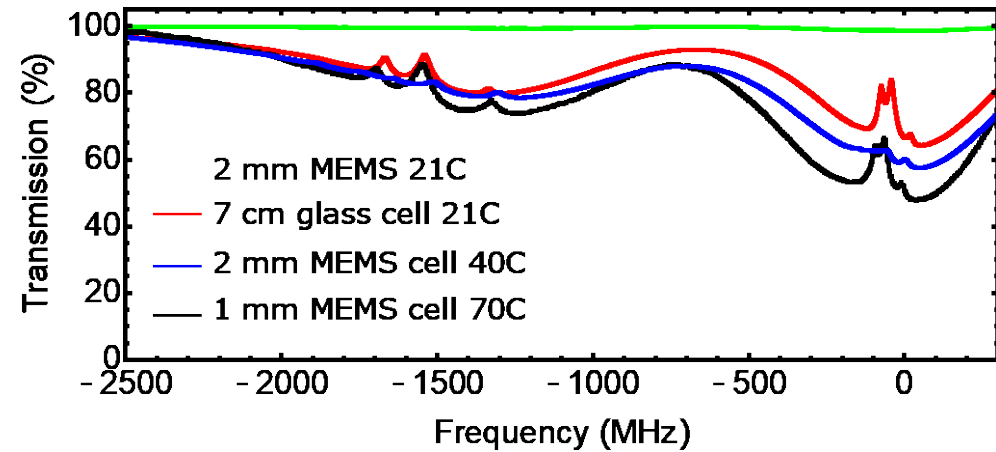
### Laser cooling chip stack



Path length



Cell heating



- Straight 2 mm cell absorption is too low at room temperature, but has more comparable signal at 40 C
- Wet-etched, elongated cell with 4cm path length has sufficient SNR for laser locking without heating
- Standard glass blown cell is not mass producible or scalable to on-chip integration



## University of Strathclyde

### Academics

- Dr James McGilligan
- Dr Aidan Arnold
- Dr Paul Griffin
- Prof Erling Riis

### PhD Students

- Mr Alan Bregazzi
- Mr Sean Dyer

## Kelvin Nanotechnology

- Dr Dave Burt
- Dr Brendan Casey
- Dr Francesco Mirando

Dr. James McGilligan gratefully acknowledges funding from a Royal Academy of Engineering Research Fellowship.

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## Glasgow University

- Dr Kevin Gallacher
- Prof Douglas Paul

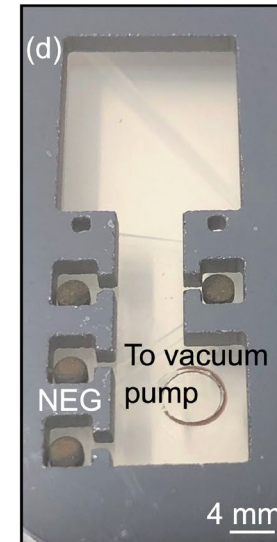
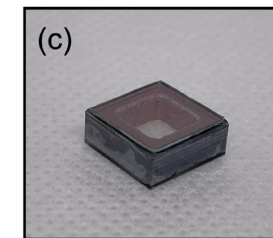
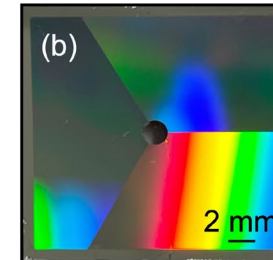
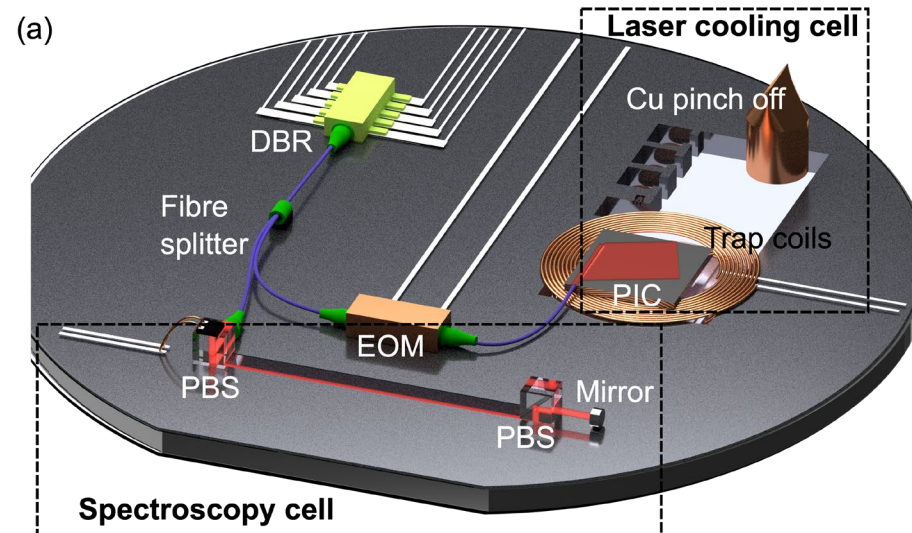


Defence and Security  
Accelerator



## Summary

- Significant increase in application range achievable by miniaturizing the cold atom system at the core of atomic clocks and interferometers
- Novel microfabricated technology to miniaturize cold-atom sensor components for integrated laser cooling
- Once fully integrated, we can look forward to systems packaging and in field testing with focused applications





University of  
**Strathclyde**  
**Glasgow**